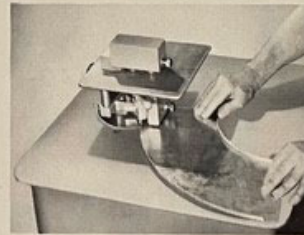


## Two simple steps to one dimension curves

The Lockformer Button Punch Power Flanger almost automatically rolls single direction curves down to a minimum of 3½" radius inside or 5" outside radius. It produces punched right angle flanged curves to fit perfectly in the receiver formed on the Lockformer 20 or 24 gauge Button Punch Snap Lock Machine.



Form right angle flange.



Punch thumb nail button punch.

## SPECIFICATIONS

- Capacity:** 20 gauge maximum. Working range 20 through 28 gauge.
- Flange Height:** Approximately 7/16".
- Forming Speed:** Approximately 18 fpm.
- Motor:** 3/4 H.P., 1800 R.P.M. for 115/230 volt, single phase operation.
- Dimensions:** Table 24" square.
- Working Height:** Approximately 34" from floor.
- Shipping Weight:** Approximately 250 lbs.